

Experimental microkinetic approach of NH₃-SCR process: determination of individual heat of adsorption of NH₃ adsorbed species on TiO₂.

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Introduction

This work is dedicated to the understanding of the mechanism of the Selective Catalytic Reduction (SCR by NH₃) of NO_x contained in the exhaust gases of coal-fired power plants [1], on V₂O₅-WO₃/TiO₂ catalysts (NH₃-SCR) using an experimental microkinetic approach. One of the key step in the mechanism is the adsorption of NH₃ [2] on the catalyst. The aim of the present study is the development of experimental procedures allowing the measurement of individual heats of adsorption of NH₃ species adsorbed on the catalyst surface in the conditions of the NH₃-SCR process.

This has been realized by adapting a method, denoted AEIR (Adsorption Equilibrium Infrared Spectroscopy) described previously for the characterization of adsorption of CO on different metal-supported catalysts [3] and using TiO₂ P25 from Degussa as solid representative of the support of NH₃-SCR catalysts

Materials and Methods

The AEIR method consists in following the evolution of the IR bands of adsorbed species in isobaric condition during heating/cooling cycles. This provides the area evolutions of the IR bands characteristic of each adsorbed species as a function of the adsorption temperature T_a. These data give the evolutions of the experimental coverage $\theta_X(T_a)$ of each adsorbed species X in isobaric conditions. The comparison of the $\theta_X(T_a)$ curve to that obtained from a theoretical model (Langmuir, Temkin) provides the values of the heats of adsorption of each adsorbed species as a function of surface coverage. Which are key thermodynamic parameters in the modeling of heterogeneous catalytic processes.

The development of the procedure was made using (a) a home made IR cell in transmission mode and (b) a TiO₂ pellet treated in situ under O₂ at 440°C during 20 min. After cooling to 300 K, the adsorption of ammonia is performed using a gas flow rate of 0.1%NH₃/He. After the adsorption equilibrium, the adsorption temperature was increased

progressively while registering IR spectra of adsorbed species periodically with a FTIR spectrometer (Nicolet 6700).

Results.

Figure 1 shows the evolution of experimental coverage of the two adsorbed species on the Lewis-acid sites of TiO₂ P25: noted NH_{3ads-L1} and NH_{3ads-L2} using their characteristic IR bands (a) δ_s at 1149 cm⁻¹ (symbols □) and 1228 cm⁻¹ (symbols ▲) respectively and (b) δ_{as} at 1596 cm⁻¹ with a common IR band (symbols ●). The heats of adsorption at high and low coverage were deduced for each species by fitting the theoretical curves of Temkin model (continuous lines) to the experimental points: 56 and 105 kJ/mol for NH_{3ads-L1}; 105 and 160 kJ/mol for NH_{3ads-L2}. The δ_{as} IR band allows measuring the proportion of the two species on TiO₂ surface at 303K: $x_1=0.73$ and $x_2=0.27$.

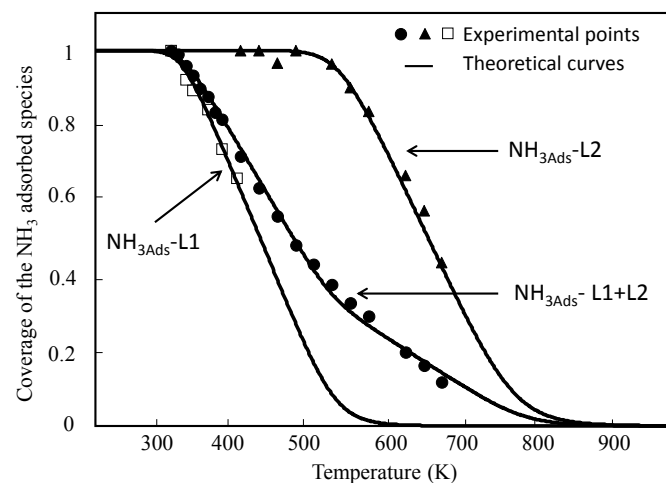


Figure 1. Evolution of the coverage of the NH₃ adsorbed species on TiO₂ P25 (P_{ads}= 1mbar).

Significance

This study allowed identifying two NH₃ species adsorbed on Lewis sites of TiO₂ P25. The individual heats of adsorption of these species and their relative proportions on TiO₂ surface at SCR temperature condition were determined. Forthcoming articles show that the present method can be applied to model and industrial NH₃-SCR catalysts.

References

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