Effects of preparation conditions and crystal phase of manganeseloaded γ-Al₂O₃ catalyst on the plasma-catalytic removal of o-xylene

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Introduction

Volatile organic compounds (VOCs) such as benzene, toluene, and xylene (BTX) are harmful to the environment and human health. Therefore, the removal of VOCs for purification of indoor air and gaseous industrial streams is an important research topic. Catalytic oxidation techniques are effective and environmentally friendly ways to eliminate VOCs such as formaldehyde, thoroughly converting them into CO₂ and H₂O [1]. However, up to now, catalytic oxidation techniques have not been able to effectively remove BTX at room temperature [2]. Non-thermal plasma (NTP) generated by an electrical discharge is effective for the removal of VOCs due to the generation of strong oxidizing agents like ozone, hydroxyl radical, atomic oxygen, etc. However, the use of the NTP technique in VOCs abatement has some disadvantages, such as high energy consumption and generation of unwanted byproducts. The combination of NTP and catalysis has the potential to overcome the limitations of non-thermal plasma or catalytic oxidation alone, and has been extensively studied [3-6]. In this work, we report our recent development in the removal of o-xylene in air by the combined use of non-thermal plasma and a Mn/Al₂O₃ catalyst placed after the discharge zone. The effects of Mn/Al₂O₃ preparation conditions, including use of different precursors, loading amounts, and calcination temperatures, and crystal phase present (α -, β -, γ -, or δ -MnO₂) on the conversion of o-xylene, selectivity of CO₂, carbon yield, and discharge byproduct formation were systematically investigated.

Materials and Methods

A dielectric barrier discharge (DBD) plasma system with a 100 mm length DBD zone was constructed with a high-frequency AC high voltage power supply source, and catalysts were introduced after the discharge zone in air (1000 mL/min, 300 ppm o-xylene). The o-xylene concentration was analyzed online by a GC-MS. CO_2 and CO concentrations were analyzed by a GC equipped with FID detector. O_3 and NOx concentrations were determined by O_3 and NOx detectors. Other oxidation products were detected by online FT-IR. The α -, β -, γ - and δ -MnO₂ nanorods were synthesized by a hydrothermal method according to the literature [7]. Mn/Al₂O₃ catalysts were prepared through impregnation or ball-milling methods.

Results and Discussion

Compared with plasma alone, Mn/Al_2O_3 addition was found to efficiently improve the oxylene conversion with low specific energy density and suppress formation of undesirable byproducts such as O₃ and NOx (Figure 1). The Mn/Al_2O_3 catalyst prepared with manganese acetate precursor showed the highest catalytic activity, with 80% conversion of o-xylene at a specific energy density as low as 100 J/L. Manganese acetate precursor, 6 wt% Mn loading amount, 400 and 500 °C calcination temperatures, and α -MnO₂/Al₂O₃ were the optimum conditions for preparation of catalysts with excellent catalytic activity for o-xylene removal. The (CO+CO₂) yield was greatly increased by the α -MnO₂/Al₂O₃ catalyst and was two-fold higher than that obtained using 6 wt% Mn/Al₂O₃. Furthermore, other byproducts such as CH₃CHO and HCOOH/CH₃COOH were also found. XRD and XPS results indicate that the presence of microcrystalline MnO₂, greater amounts of Mn⁴⁺ species and enrichment of lattice oxygen on the surface of the catalyst improved the catalytic activity in the oxidation of oxylene.

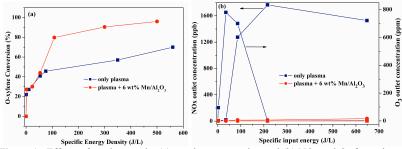


Figure 1. Effects of catalyst on the (a) o-xylene conversion and (b) NO_x and O_3 formation, 6 wt% Mn/Al₂O₃ was prepared with manganese acetate precursor.

Significance

It was found that manganese acetate precursor, 6 wt% Mn loading amount, 400 and 500 °C calcination temperatures, and α -MnO₂/Al₂O₃ were the optimum conditions for preparation of catalysts for plasma-catalytic removal of o-xylene. Microcrystalline MnO₂, greater amounts of Mn⁴⁺ species and enrichment of lattice oxygen on the surface of the catalyst were responsible for higher catalytic activity in the oxidation of o-xylene.

References

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